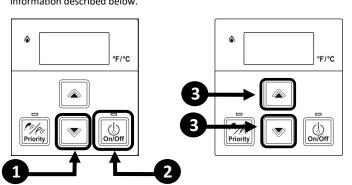
U356-0755-3x02(00)

PERFORMANCE DATA

To Obtain Performance Data:

- Press and hold the ▼(Down) button.
- While holding the ▼(Down) button for 2 seconds, press and hold the "On/Off" button (hold both buttons simultaneously).
- Use the \triangle (Up) and ∇ (Down) buttons to scroll to the desired performance



Perforr	nance Data Table	
#	DATA	UNIT
01	Water Flow Rate	x0.1 gal/min
02	Outgoing Temperature	°F
83	Combustion Hours	x100 Hours
04	Combustion Cycles	See following information
05	Fan Frequency	Hz
06	Additional Controllers Connected	See following information
רם	Water Flow Control Position	0=Mid, 1=Open, 2=Closed
89	Inlet Temperature	°F
89	Fan Current	x10 mA
18	Total Bath Fill Amount	gallons
11	HEX Outlet Temperature	°F
15	By-Pass Flow Control Position	Degrees of opening
14	Intake Thermistor Temperature (Indoor Units Only)	°F
ŀΠ	Freeze Protection Temperature (Outdoor Units Only)	°F
19	Pump Hours	x100 Hours
50	Pump Cycles	See following information

	Fullip Cycle	
DI	ISPLAY	CYCLE COUNT
000	3 to 999	x100 (0 to 99,900)
10-	to 99-	x10,000 (100,000 to 990,000)
 	to 6	x1,000,000 (1,000,000 to 6,000,000)

CONTROLLER MODEL	CONNECTED	NOT CONNECTED				
MC	I	0				
BC	_1_	_0_				
BSC & BSC2	I, Z (QTY2)	0				

MANIFOLD PRESSURE SETTINGS

Default display is IDD.

depends on connection status of another controller.

electronically controlled and factory pre-set. Under normal circumstances it does not require djustment during installation. Make adjustments only if the unit is not operating correctly and Il other possible causes for incorrect operation have been eliminated.

- Turn off the gas supply. Turn off the 120 V power supply.
- Remove the front panel from the appliance.
- Turn on the 120 V power supply.
- Check the gas type using the data plate on the side of the unit and parameter setting 10 (refer to Parameter Settings section). (A=LPG, b=NG).
- Remove test port screw and attach the manometer to the burner test point, located on the manifold.
- Turn on the gas supply.
- Flow water through the water heater at the maximum flow rate obtainable. (At least 3 gallons per minute is recommended. If there is not enough water flowing, the water heater could shut off or sustain damage due to overheating.)
- Push and hold "B" button. "IF" will appear on the display.
- Push and hold "A" button, "Forced Low" will appear on the display.

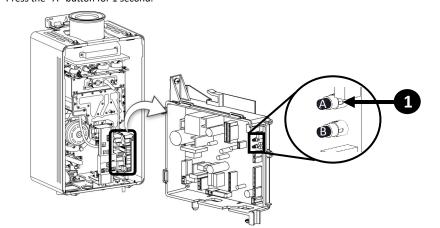
the pressure. Use the Down button to decrease the pressure.

- 11. Push and hold "A" button again. "Forced High" will appear on the display. While in "Forced Low" or "Forced High", use the Up button on the controller to increase
- To exit "Forced Low" or "Forced High", push and hold "B" button. "2L" will appear on the
- Push and hold "B" button again. "3C" will appear on the display. (Indoor models only)
- 15. Push and hold "B" button again. "4t" will appear on the display. 16. Push and hold "B" button again. The set temperature will appear on the display (indoor
- models only). Close hot water taps.
- 18. Turn off the gas supply and 120 V power supply.
- Remove the manometer and re-install sealing screw.
- 20. Turn on the gas supply and 120 V power supply.
- Operate the unit and check for gas leaks. Install the front panel.

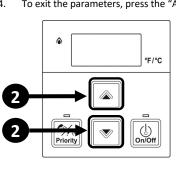
PARAMETER SETTINGS

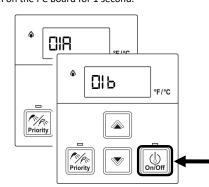
To Adjust the Parameters:

1. Press the "A" button for 1 second.



- 2. Use the \blacktriangle (Up) and \blacktriangledown (Down) button on the controller to select a setting number (See *Parameter* Settings Table)
- Once the desired setting number is selected, use the "On/Off" button on the controller to change the selection for the setting number Example: Display will change from 01A to 01b for Maximum Temperature setting
- To exit the parameters, press the "A" button on the PC board for 1 second.





Parameter Settings Table

SETTING	SETTING	SELECTION				
#	DESCRIPTION	Я	Ь	С	Ь	
01	Maximum Set Temperature	120°F	140°F			
02	High Altitude (Installation Location)	0 - 2,000 ft (0 - 610 m)	2,001 - 5,400 ft (610 - 1,646 m)	5,401 - 7,700 ft (1,646 - 2,347 m)	7,701 - 10,200 ft (2,347 - 3,109 m)	
03	Service Soon	Disabled	0.5 Year	1 Year	2 Years	
04	Recirculation Settings	No Recirculation	Recirculation (Dedicated)	Recirculation (Crossover)		
05	Recirculation Mode	Economy	Comfort			
06	Control Switch	BMS	Air Handler (AH)			
רם	Units in Standby	2	1			
10	Gas Type (Factory Set)	LPG	NG			
15	Water Heater Model	Without Pump	With Pump			
13	(Factory set values and	199/160				
14	` not adjustable)	Indoor	Outdoor			
15	Low Activation Mode	On	Off			
16	Pump Speed	Max	High	Medium	Low	
וח	Continuous Recirc Logic Operation	Off	On			
18	Setting Temperature Table	Default	Alternate			
19	Adjust DHW Temperature Setting	0°F (0°C)	1.8°F (1°C)	3.6°F (2°C)	5.4°F (3°C)	
99	Vent Length	Long	Short			

Manual.

▲ WARNING	This appliance must be installed, serviced and removed by a trained and qualified person. During pressure testing of the consumer piping, ensure gas valve is turned off before unit is shut off. Failure to do so may result in serious				
injury to yourself or damage to the unit.					

With all gas appliances in operation at maximum gas rate, the following inlet gas pressure at the incoming test point on the Rinnai water heater should read 4 in. W.C. - 10.5 in. wc on natural gas and 8 in. wc -13.0 in. wc on propane gas. If the pressure is lower, the gas supply is inadequate and the unit will not operate to specification. Check the gas meter regulator and pipework for correct operation/sizing and correct as required.

Model #	Vent Length	Maximum	Gas Supply Pressure Min./Max.		(FL) Forced Low		(FH) Forced High	
		Water Pressure			NG	LPG	NG	LPG
			NG	LPG	inH2O(wc)	inH2O(wc)	inH2O(wc)	inH2O(wc)
REP199i	Short	150 PSI 4.0/1	4 0 /4 0 5	4.0/10.5 8.0/13.0	0.72	0.98	2.56	4.24
	Long				0.71	1.00	2.39	3.92
REP160i -	Short		4.0/10.5		0.73	0.96	2.49	4.31
	Long				0.74	0.96	2.55	4.48

ELECTRICAL DIAGNOSTICS

NOTE: Wiring diagram is available in manual and on the inside front cover.

Important Safety Notes

There are a number of (live) tests required when performing electrical diagnostics on this product. Proceed with caution at all times to avoid contact with energized components inside the water heater. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

This unit has freeze protection heaters mounted at different points to protect the water heater from freezing. All of them should display a positive resistance reading.

Flame Rod

Place one lead of your meter to the flame rod and the others to ground. When the unit is attempting to ignite, you should read more than 0.5VAC.

This unit has two glass fuses located on the PC Board, one inline (10) amp and one (4) amp glass fuse. Remove the fuses and check continuity through it. If you have continuity through each fuse then it is functioning. Otherwise the fuse is blown and must be replaced.

Check all thermistors by inserting meter leads into each end of the thermistor plug. Set your meter to the 20 K scale and read resistance. Applying heat to the thermistor bulb should decrease the resistance. Applying ice to the thermistor bulb should increase the resistance. Below are examples of typical temperatures and resistance readings.

Temperature	Resistance Readings
59°F	11.4 - 14ΚΩ
86°F	6.4 - 7.8ΚΩ
113°F	3.6 - 4.5ΚΩ
140°F	2.2 - 2.7ΚΩ
221°F	0.6 - 0.8ΚΩ

Electrical Circuit Table

COMPONENT WIRE COLOUR

COMPONENT	WIKE COLOUR	VOLTAGE	RESISTANCE	Connector	PIN
Power Supply	Black-White	AC108∼132V	N/A	CN100	1-3
Flame Rod	Yellow-Body	more than 0.5VAC	N/A	CN9	37
Flame Rou	Pink-Body	more than 0.5VAC	N/A	CN7	1
Spark Electrode	White-Black	11~14VDC*	N/A	CN9	5-8
	Red-Black	7∼48VDC*	N/A	CN9	1-3
Combustion Fan	White-Black	2∼14VDC*	N/A	CN9	2-3
	Yellow-Black	11~14VDC	N/A	CN9	4-3
	Red-Pink	N1/A	40 600	CN9	21-19
	Blue-White	N/A	40~60Ω	CN9	25-23
Water Flow Control Device	Orange-Grey	11~14VDC	N/A	CN9	6-13
	Brown-Grey	limitter On: less than 1VDC limitter Off: $4\sim$ 6VDC	N/A	CN9	17-13
By-Pass Flow	Red-Pink			CN9	29-27
Control Device (2737, 2432 model only)	Blue-White	N/A	40~60Ω	CN9	33-31
Main Solenoid Valve	Black-Black	8∼13.5VDC	15∼25Ω	CN9	18-32
Modulating Solenoid Valve	Yellow-Yellow	2∼17VDC*	10∼20Ω	CN9	12-14
Solenoid Valve 1	Blue-Black	8∼13.5VDC	20~30Ω	CN9	24-22
Solenoid Valve 2	Yellow-Black	8∼13.5VDC	20∼30Ω	CN9	26-22
Solenoid Valve 3	Red-Black	8∼13.5VDC	20∼30Ω	CN9	28-22
Solenoid Valve 4 (2737, 2432, 2730 model only)	Orange-Black	8∼13.5VDC	20~30Ω	CN9	30-22
Outgoing Water	White-White		59°F: 11.4-14kΩ	CN7	11-13
Thermistor	White-White		86°F: 6.4-7.8kΩ	CN7	4-5
Inlet Thermistor	White-White		113°F: 3.6-4.5k Ω 140°F: 2.2-2.7k Ω 221°F: 0.6-0.8k Ω Disconnect the connector and measure at thermistor side.	CN7	9-6
Heat Exchanger Thermistor	White-White			CN7	8-4
Intake Thermistor (Indoor type only)	White-White			CN7	12-6
Freeze Protection Thermistor (Outdoor type only)	White-White		32°F: 38k-43k 50°F: 22k-26k 68°F: 14k-17k Disconnect the con- nector and measure at thermistor side.	CN7	10-6
Overheat Switch	Black-Black	less than 1VDC	less than 1Ω	CN9	10-16
	Red-Black	11~14VDC		CN9	7-11
Water Flow Sensor	Yellow-Black	4~7VDC* Comment: more than 6Hz (1.0L/min)	N/A	CN9	9-11
Integrated Pump	White-Black	AC108∼132V	N/A	C101	1-2
(Integrated Pump type only)	Red-Brown	11~14VDC*	N/A	CN8	1-2
External Pump (Except for integrated pump and 1720 model)	al Pump t for White-Black AC108~132V*		N/A	C101	1-2
Additional Controller(s)	White-White	11~14VDC	N/A	CN4	1-3

* Value to be measured while unit is in operation)

DIAGNOSTIC CODES

- 1. Turn off the water heater by pressing the "On/Off" button.
- 2. Press and hold the "On/Off" for 2 seconds and then the \triangle (Up) button simultaneously.
- 4. To exit diagnostic codes and return the water heater to normal operation, press and hold the "On/Off" button for 2 seconds and then
- 5. Turn on the water heater by pressing the "On/Off" button.

Air Supply or Exhaust Blockage

- Ensure approved venting materials are being used.
- Check that nothing is blocking the flue inlet or exhaust.
- Check all vent components for proper connections.
- Ensure vent length matches with the vent lengths set in the parameter settings.
- Verify High Altitude setting is set properly. (See Parameter Setting) · Check fan for blockage.

No Ignition (Heater Not Turning On)

- Check that the gas is turned on at the water heater, meter, or propane cylinder.
- If the system is propane, make sure that gas is in the tank • Bleed all air from the gas line
- Ensure appliance is properly grounded
- Ensure gas type and pressure is correct.
- Ensure gas line, meter, and/or regulator is sized properly.
- Verify parameter setting are set properly Ensure igniter is operational.
- Check igniter wiring harness for damage.
- Check gas solenoid valves for open circuits.
- Ensure flame rod wire is connected.
- Check flame rod for carbon build-up. • Remove burner cover and ensure burners are properly seated.
- Remove burner plate; inspect burner surface for condensation/debris. Check the ground wire for the PC board.

No Flame

- Check that the gas is turned on at the water heater, meter, or cylinder.
- Check for obstructions in the flue outlet
- If the system is propane, make sure that gas is in the tank.
- Ensure gas line, meter, and/or regulator is sized properly.
- Ensure gas type and pressure is correct. Bleed all air from gas lines.
- Ensure proper venting material was installed. • Ensure condensation collar was installed properly.
- Ensure vent length is within limits.
- Verify parameter setting are set properly Check power supply for loose connections
- Check power supply for proper voltage and voltage drops.
- Ensure flame rod wire is connected. • Check flame rod for carbon build-up.
- Disconnect and reconnect all wiring harnesses on unit and PC board.
- Check gas solenoid valves for open circuits.
 Remove burner plate; inspect burner surface for condensation/debris.

- Check for restrictions in air flow around unit and vent terminal.
- Check gas type of unit and ensure it matches gas type being used.
- Check for low water flow in a circulating system causing short-cycling.
- Check for foreign materials in combustion chamber and exhaust piping. Check heat exchanger for cracks or separations.
- Check heat exchanger surface for hot spots which may be caused by scale build-up. Refer to instructions in manual for flushing heat exchanger. Hard water must be treated to prevent scale build up or damage to the heat exchanger.
- Measure resistance of safety circuit.
- Ensure high fire and low fire manifold pressure is correct.

Check for improper gas conversion of product. High Outgoing Temperature

- Check for restrictions in air flow around unit and vent terminal.
- Check for low water flow in a circulating system causing short-cycling.
- Check for foreign materials in combustion chamber and exhaust piping. Check for blockage in the heat exchanger.
- Check the thermistor sensor and clean sensor of scale build-up.
- Check all components for electrical short.

Outgoing Water Temperature Thermistor

- Check sensor wiring for damage. Measure resistance of sensor. (See Electrical Diagnostics)
- Clean sensor of scale build-up. Replace sensor if necessary.

Heat Exchanger Thermistor

Electrical Grounding

- Check sensor wiring for damage.
- Measure resistance of sensor. (See Electrical Diagnostics) Replace sensor if necessary.

Combustion Air Temperature Thermistor Fault

- Check for restrictions in air flow around unit and vent terminal.
- Check sensor wiring for damage. Measure resistance of sensor.
- Ensure fan blade is tight on motor shaft and is in good condition.
- Replace sensor if necessary.

Freeze Protection Thermistor

- Check sensor wiring for damage.
- Measure resistance of sensor. (See Electrical Diagnostics) • Replace sensor if necessary.

*See "Electrical Diagnostics"

To Display Diagnostic Codes:

- 3. The last 9 maintenance codes display and flash one after the other.
 - the \triangle (Up) button simultaneously.

Visit www.rinnai-lms.com for additional troubleshooting resources

• Check sensor wiring for damage.

- Measure resistance of sensor. (See Electrical Diagnostics)
- Replace sensor if necessary.

Modulating Solenoid Valve Signal

• Check modulating gas solenoid valve wiring harness for loose or damaged terminals.

Measure resistance of valve coil. Combustion Fan

Inlet Water Temperature Thermistor

 Ensure fan will turn freely. • Check wiring harness to motor for damaged and/or loose connections.

Measure resistance of motor winding.

- Recirculation Low Flow
- Ensure the inlet water filter is clean and free of debris.
- Ensure parameter setting are correctly set for recirculation mode. Ensure pump supply voltage. Ensure pump speed parameter settings are set properly.
- Check the wiring harness to the pump and PCB for damaged and/or loose connections.Ensure air is removed from the recirculation line.

Water Flow Servo

- Measure the resistance values and voltage of the water flow control.*
- Ensure the harness and connector are not wet. If the voltage from the PC Board is abnormal, replace the PC Board; otherwise, replace the water flow servo valve.

Bypass Flow Servo

- Measure the resistance values and voltage of the bypass servo valve.*
- Ensure the harness and connector are not wet. If the voltage from the PC Board is abnormal, replace the PC Board; otherwise,
- PC Board
- Check the connection harness at the connection on the PC board.
- Solenoid Valve Circuit
- Ensure dip switch on PC board is in the OFF position. Check gas solenoid valves for short circuits or grounding. • Ensure heater circuit is not grounded.

- Flame Sensing Device • Verify flame rod is touching flame when unit fires.
- Check the flame rod and wire for damage.
- Remove flame rod; check for carbon build-up; clean with sand paper. • Check inside burner chamber for any foreign material blocking flame at flame rod.
- Check the resistance to the cabinet.

• If there is no issue with the flame rod or wiring, replace the PC Board. 79 Water Leak Detected

• Turn off water supply and contact licensed professional. Scale Build-up in Heat Exchanger (when checking maintenance code history, "00" is

- LC indicates that there is scale build up in the heat exchanger and that the heat exchanger needs to be flushed to prevent damage. Refer to the flushing instructions
- in the manual. Hard water must be treated to prevent scale build up or damage to the heat exchanger.

 After flushing, reset LC code as instructed.

 Please call Rinnai technical department.

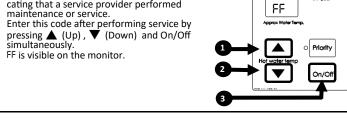
- (SS) Service Soon (Flush Heat Exchanger) 55 is a time-based service indicator set during installation. See section "4.10 Configure Parameter Settings" for additional details on setting and changing the $55\,$
 - 55 indicates that it is time for service. The heat exchanger should be flushed to prevent damage (refer to section "6.2 Flushing the Heat Exchanger" for more information). Hard water must be treated to prevent scale build-up or damage to

the heat exchanger • To reset the 55 code, push the On/Off button on the temperature controller 5 times

- NO CODE Nothing happens when water flow is activated
 - Clean inlet water supply filter.
- On new installations ensure hot and cold water lines are not reversed. Verify you have at least the minimum flow rate required to fire unit. Check for cold to hot cross over. Isolate circulating system if present. Turn off cold
- bleed over in your plumbing. Verify turbine spins freely.
- Measure the resistance of the water flow control sensor. If the display is blank and clicking is coming from the unit, disconnect the water flow servo motor (GY, BR, O, W, P, BL, R). If the display comes on then replace the

FF Maintenance Indicator

- Placeholder in Diagnostic code history indicating that a service provider performed
- pressing ▲ (Up), ▼ (Down) and On/Off FF is visible on the monitor.



°F/°C ○ In Use

Rinnai America Corporation continually updates materials, and as such, content is subject to change without notice. For further information, contact Rinnai at 1-800-621-9419 or visit www.rinnai.us

Thermal Fuse Location PART NUMBER

REP160i